## Material - BS 3100 Grade 316C16LT196

Standard Specification for Steel Castings for General Engineering Purposes
Group - Ferrous Stainless Steel Alloys
Sub Group - BS 3100 Grade 316C16LT196 Steel Castings for General Engineering Purposes
Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries
Grade Belongs to the Industry - Casting

| Chemical Composition |  |  | Heat Treatment |  |
| :---: | :---: | :---: | :---: | :---: |
| Carbon | C \% | 0.080 max. | As Cast or Annealing or Normalizing or Hardening and Tempering |  |
| Silicon | Si \% | 1.500 max. |  |  |
| Manganese | Mn \% | 2.000 max. |  |  |
| Phosphorus | P \% | 0.040 max . |  |  |
| Sulphur | S \% | 0.040 max. |  |  |
| Chromium | $\mathrm{Cr} \%$ | 17.000-21.000 |  |  |
| Molybdenum | Mo \% | 2.000-3.000 |  |  |
| Nickel | Ni \% | 9.000 min . |  |  |
| Iron | Fe \% | Balance | Mechanical Properties |  |
| - | - |  | Tensile Strength in Mpa | 480 min. |
| - | - | - | Yield Strength in Mpa | 240 min. |
| - | - | - | Elongation in \% | 26 min . |
| - | - | - | Reduction of Area in \% | - |
| - | - | - | Hardness in BHN | - |
| - | - | - | Impact in Joule | 41 J @ RT |


| Cross Reference Table |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Material | Standard | Country | Grade Belong to the Industry |  |
| 316C16 | BS | British | Casting |  |
| Z 6 CND 18.12 M | AFNOR NF | France | Casting |  |
| 317C16 | BS | British | Casting |  |
| 318 C17 | BS | British | Casting |  |
| - | - | - | - |  |
| - | - | - | - |  |
| - | - | - | - |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. - Gravity Group of Companies team member Call on +918469160029 , or email marketing@gravitycastindia.com

